



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-1

Job Sheet 177070



Part No: D4021-1

Job Qty: 10 ea

Part Name: Handle Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		DL 18/05/10
100	Waterjet	10 pcs	5/24/18	5/24/18	0.01	0.49	Waterjet1		DL 18/05/10
120	QC	10 pcs	5/24/18	5/24/18	0.00	0.00	QC8		38
140	Packaging	10 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3		D.11.18-5-14
150	QC21-SA	10 Ea	5/24/18	5/24/18	0.00	0.00	QC21		

Part Op 100 - Cut as per dwg D4021
Descriptions: 140 - LOCATION: WA004

DAS
21
9-89
MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.2250 sf (.1225 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	76	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
2	Handle Plate	0.750Inches ± 0.030	0.780 0.720		
3	Handle Plate	2.250Inches ± 0.030	2.280 2.220		
4	Handle Plate	5.130Inches ± 0.030	5.160 5.100		
5	Handle Plate	0.130Inches ± 0.030	0.160 0.100		

Plex 5/4/18 2:05 PM Dart.Gagnon.Michelle



Container No: S070373



Part: D4021-1

Job No: 177070

Serial No/Batch: S070373

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/10/18